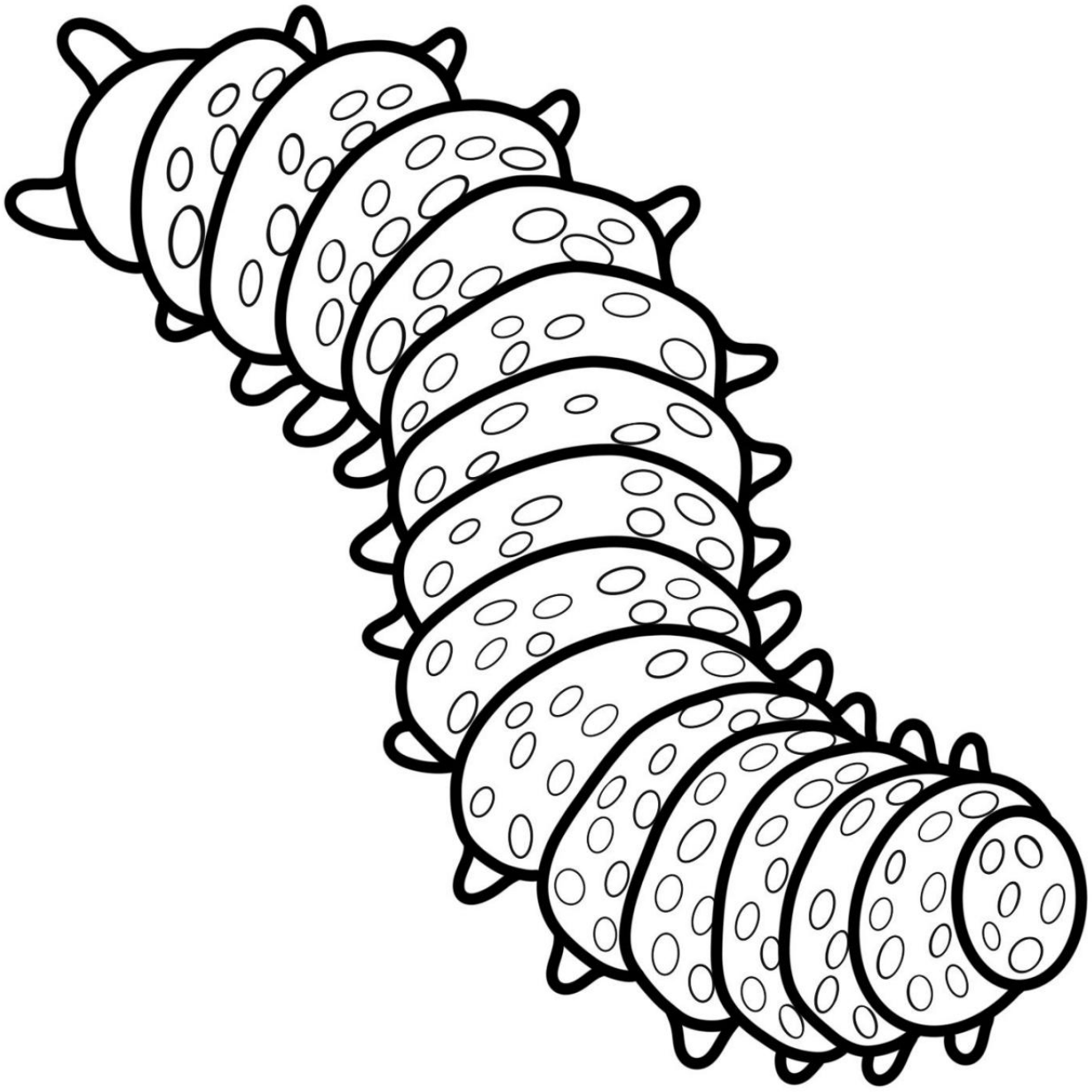
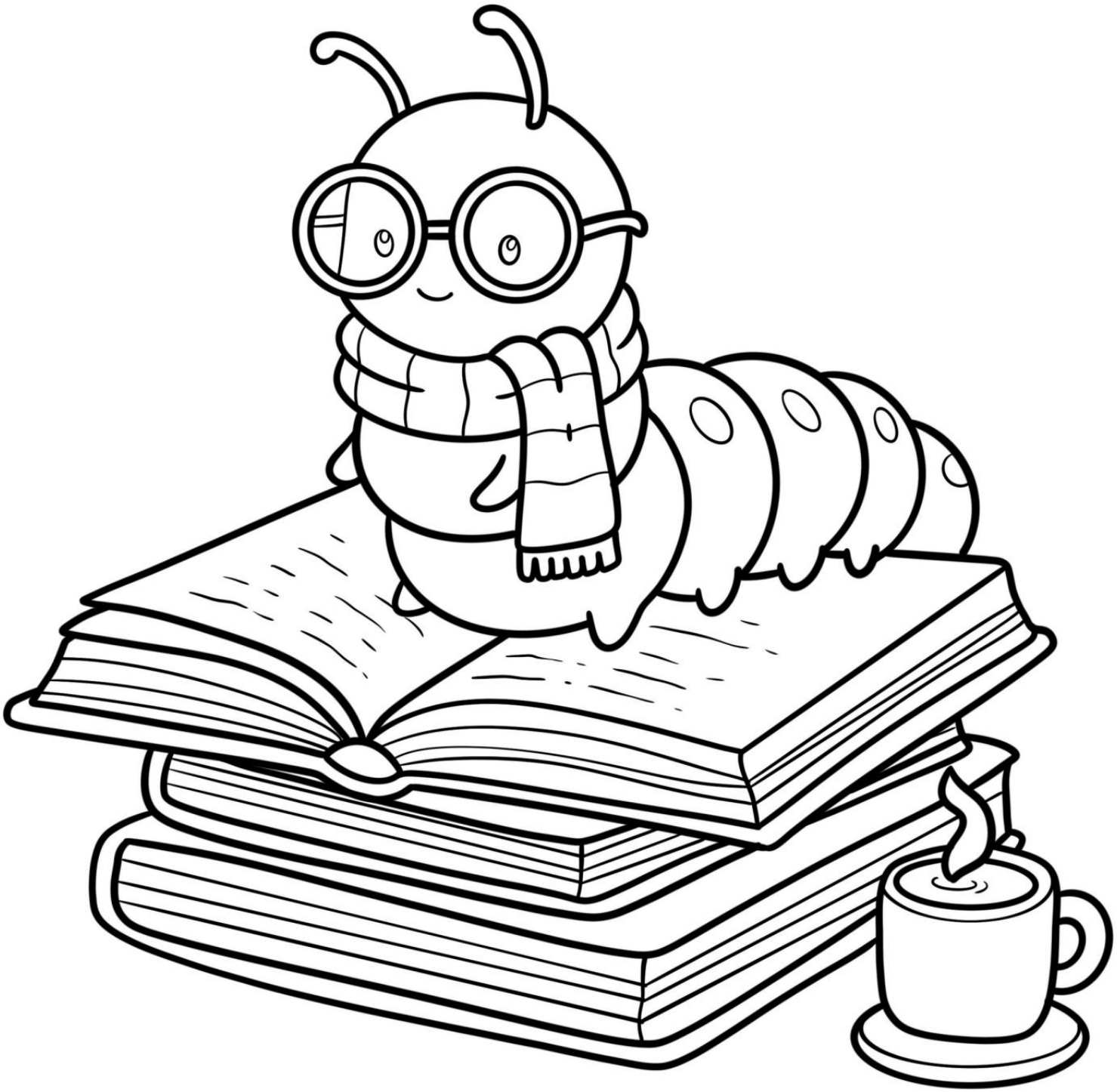
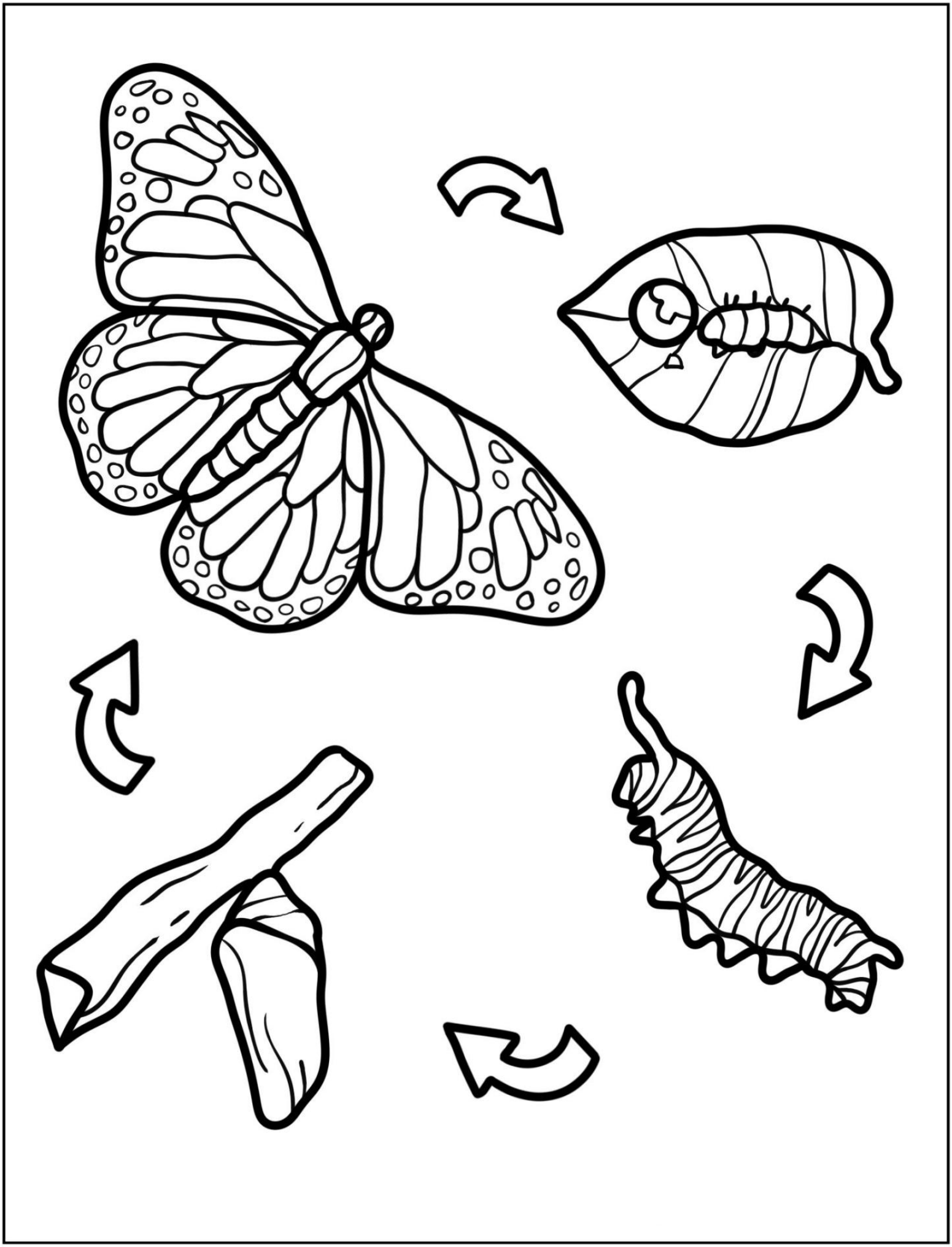













THE CATERPILLAR LIFE CYCLE

